## WHAT IS CLAIMED IS:

- 1. A process, comprising a) reacting monomer A with monomer B to give arylene ether 1
- 2 monomer C and b) reacting monomer C with another monomer D to give a polymer,
- wherein: 3
- monomer A is 4
- HX1-Q1-X1H; 5
- monomer B is 6

arylene ether monomer C is 8

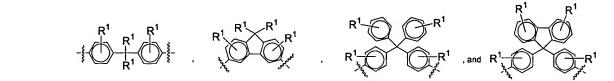
monomer D is 10

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- Q<sup>1</sup> comprises at least one aryl or heteroaryl group; 12
- O<sup>2</sup> comprises at least one aryl or heteroaryl group; 13
- X<sup>1</sup> is O bonded directly to an aryl carbon of Q<sup>1</sup>; 14
- $X^2$  is O bonded directly to an aryl carbon of  $Q^2$ ; 15
- Z is a linker comprising at least one  $-(C(R^2)_2)$  group; 16
- Y is a single bond or a linker group; 17
- L is a nucleophilic aromatic leaving substituent. 18
- R<sup>1</sup> is independently at each occurrence H, a halogen, an alkyl group, a heteroalkyl group, 19
- an aryl group, or a heteroaryl group; and 20
- R<sup>2</sup> is independently at each occurrence H, an alkyl group, or a heteroalkyl group. 21
- 2. The process of Claim 1, wherein Q<sup>1</sup> comprises at least two aryl or heteroaryl groups. 1
- 3. The process of Claim 2, wherein Q<sup>1</sup> comprises a methylenediphenyl group in which the 1 2 methylene carbon is bonded to at least 2 phenyl groups.

## 4. The process of Claim 3, wherein Q<sup>1</sup> is selected from the group consisting of



- 5. The process of Claim 1, wherein Q<sup>1</sup> comprises a polycyclic aromatic ring system or a polycyclic heteroaromatic ring system.
- 1 6. The process of Claim 1, wherein Y is a single bond, an alkene or an alkyne group.
- 7. The process of Claim 1, wherein Y is a ketone, a sulfone, or a phosphine oxide.
  - 8. The process of Claim 7, wherein Y is selected from the group consisting of

- 9. The process of Claim 1, wherein Q<sup>2</sup> comprises a 6-membered aromatic or
   heteroaromatic ring, a polycyclic aromatic ring system, or a polycyclic heteroaromatic
   ring system.
- 1 10. The process of Claim 9, wherein Q<sup>2</sup> comprises

- 1 11. The process of Claim 1, wherein Z is  $-(CH_2)_n$  or  $-(CH_2CH_2O)_n$ -, wherein n = 1 to 10.
- 1 12. The process of Claim 1, wherein:
- Q<sup>1</sup> comprises a methylenediphenyl group in which the methylene carbon is bonded to at least 2 phenyl groups;
- 4 Q<sup>2</sup> comprises a phenyl ring;
- 5 Y is a single bond;
- 6 and

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7  $Z \text{ is } -CH_2$ -

- 1 13. The process of Claim 12, wherein R<sup>1</sup> is fluorine.
- 14. The process of Claim 12, wherein L is a halogen, nitro group, or phenylsulfonyl group.
- 1 15. The process of Claim 14, wherein L is fluorine.
- 1 16. The process of Claim 12, wherein the methylene carbon of Q<sup>1</sup> is bonded to at least three phenyl groups.
- 1 17. The process of Claim 1, wherein reacting monomer A with monomer B to form
  2 monomer C comprises heating a mixture of monomer A and monomer B in a dipolar
  3 aprotic solvent to at least 110 °C.
- 1 18. The process of Claim 17, further comprising cooling the reaction mixture of monomer A
  2 and monomer B after monomer C is formed and before monomer D is reacted with
  3 monomer C.
- 1 19. The process of Claim 18, wherein reacting monomer C with monomer D to form a
  2 polymer comprises heating a mixture of monomer C and monomer D in a dipolar aprotic
  3 solvent to at least 110 °C, thereby providing a polymer solution.
- 20. The process of Claim 19, further comprising filtering the polymer solution while the temperature of the polymer solution is greater than about 80 °C.
- 21. A process, comprising a) reacting monomer A with monomer B to give arylene ether monomer C and b) reacting monomer C with another monomer D to give a polymer, wherein:
- 4 monomer A is

6 monomer B is

5

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R<sup>1</sup> R<sup>1</sup> R<sup>1</sup> L
7
             arylene ether monomer C is
 8
 9
             monomer D is
10
                 HX1-Q1-X1H:
11
            Q<sup>1</sup> comprises at least one aryl or heteroaryl group;
12
            Q<sup>2</sup> comprises at least one aryl or heteroaryl group;
13
            X<sup>1</sup> is O bonded directly to an aryl carbon of Q<sup>1</sup>;
14
            X^2 is O bonded directly to an aryl carbon of Q^2;
15
            Z is a linker comprising at least one -(C(R^2)_2)- group;
16
            Y is a single bond or a linker group;
17
            L is a nucleophilic aromatic leaving substituent.
18
                     R<sup>1</sup> is independently at each occurrence H, a halogen, an alkyl group, a heteroalkyl
19
             group, an aryl group, or a heteroaryl group; and
20
        R<sup>2</sup> is independently at each occurrence H, an alkyl group, or a heteroalkyl group.
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